Sanitized Copy Approved for Release 2010/06/23 : CIA-RDP80T00246A045800390001-1 INFORMATION REPORT East Gormany COUNTRY DATE DISTR. 9 December 25X1 Production and Organization of SUBJECT NO. OF PAGES VEB Rafens, Radeberg; PLACE NO. OF ENCLS. ACCUIRED DATE OF SUPPLEMENT TO îsto. REPORT NO.

1. During World War I, greeades were manufactured at the plant. After having been shut down for several years, the Niedersedlits Sachsenwerk Lought the compound and started the manufacture of switching equipment and, after 1935, of radio sets. After 1935, part of the plant was used for billeting troops. During World War II, the plant engaged in the manufacture of telecommunication equipment for the German Armed Forces. In 1945, the firm of Lorenz transferred some of its departments from Falkenstein to the plant. Subsequently the installations were dismantled by the Soviets. After

incorporation into SAG Kabel (SAC Apparatus the production of microwave sets was started according to Lorenz models and using the large stocks of available material. Materials in short supply supplied by the Soviets. The production included mainly RVG 902, 903, 904 and 905 sets which were sent with complete sets of blueprints as reparation deliveries to the USSR. The Soviets were particularly interested in mobile decimeter link lines. Some 500 vehicles mounting RVG 902 and 903 were delivered prior to 1953. The USSR had supplied ZIS chassis for this purpose. In 1953, the Leningrad T-2 television set was taken up as a new production line and the sets produced were dispatched as reparation deliveries to the USSR until 1955. By the time the plant was made a people's-owned enterprise the Soviets seemed no longer interested in decimeter equipment. Consequently, the production slumped and

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	layoffs were being considered, but such a measure was bypassed by the boost in the production of television sets and motors.	
2.	The introduction of the direct distance dialing system created a big demand for multi-channel trunk lines connecting the individual telephone centers and, since it was impossible to lay the required cables without delay, multi-channel directive radio stations had to be set up. The RVG 902, 903, 904 and 905 apparatus had become outmoded and the development department concentrated all efforts on a multi-channel telephone	
\	designed for 24 telephone channels with pulse modulator and not requiring additional carrier frequency was to be ready for the zero-series. The next design was to be a 120-channel apparatus was scheduled for completion within a year and a nair. Perallel to this, efforts were being made to develop a set	
į	suitable for either 600 telephone chemnals or one television signal Progress was greatly hampered by the lack of indispensable modern measuring instruments which was caused by inadequate funds lack of imports. Nucle assurant	
	improvisation was, therefore, necessary. Modern directive radio link lines of high channel numbers can no longer use the 15-rr frequency but have to go on 7.5-cm frequency, but the measuring technique for these new frequencies had as yet not been developed.	1 x2 (
/	respondence in the designed a complete array of related measuring instruments, as not ready to deliver such an array in 1955. Sherefore, the development of the deciment part of the new equipment had to be four oned.	r* `
	The television plant had a plan target of 80,000 television sets in 1957. In October 1957, an additional 12,000 sets were ordered by HV RFT (Radio and Telecommunication)	5X1
	produced in 1957. Of these, 3,000 were exported to Feinna, 2,000 to 2,000 and 1,000 to Czechoslovakia. The 1953 plan envisaged a total output of 100,000 television sets. In 1958.	
	the Stassfurt VEB Stern-Radio and the Weissensee Stern-Radio works were to go into television production). The plant's business functionaries (management collective) greatly pushed the	

The television plant had a plan target of 80,000 television sets in 1957. In October 1957, an additional 12,000 sets were ordered by HV RFT (Radio and Telecommunication—Main Administration). A total of 95,000 television sets were produced in 1957. Of these, 3,000 were exported to Friand, 2,000 to 2,000—and 1,000 to Czecheslovakia. The 1953 plan envisaged a total output of 100,000 television sets, In 1958, the Stassfurt VEB Stern-Radio and the Weissensee Stern-Radio works were to go into television production). The plant's business functionaries (management collective) greatly pushed the nanufacture of television sets in view of the fact that these items constitute the major part of the production volume and bolster the plan fulfilment. Difficulties were encountared in the supply of components, particularly of magnetic ceramic parts by the Hermsdorf Ceramic Works, and of radio tubes by the Berlin Wersfuer Fernaeldewesen, Also the components delivered were frequently not up to specification and caused breakdowns in the production process. By increased deliveries during the 1957 432 quarter, the plan arrears were eliminated. Picture Subse were delivered by the Prague firm of Valvo, and by a British firm. In 1958, the production of picture tubes was to be taken up by the Berlin Werk fuer Fernmeldewesen, that the 1957 plan some 100,000 eastmarks were made available for investment in the television industry. The turnover abounted to some 95 million's worth.

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4. Due to the manifold types turned out by the apparatus industry 17 is very difficult to give accurate figures regarding type and number of items produced. The following figures were reported as the output of the apparatus plant as of late December 1957:

Туре	Humber of items	Va.)	iue (per item
			or link line)
RVG 903 D+E	34)	50% abo	out 24,000 DME
RVG 904	15 link lines)		ut 80,000 DIE
	4-6 link lines)		-
RVG 908	2 link lines?		
RVG 955	2 link lines?		
RVG 951			
(for tropical			
climates)	19 link lines	abo	out 100,000 DHE
STV 403	6		
STV 430	28		*
STV 432	13		78
TF 941	2	abo	ut 90,000 DME
Tr 941,3000	4		nut 20,000 IME
WWT 42 A	4 2		ut 120,000 DNE
WWH 41 A	2		out 120,000 Dr.
LIIS 523	20		ut 6-8,000 DME
FE 853	1		ut 15,000 IME
BG 255	4		ut 3,000 DME
EMS 262	38		ut 6-8,000 DMB
KLM 602	1		ut 1,500 DME
UNL 131	10		ut 7.500 DAE
DML 112	ሊዐ		ut 2,000 DME
			,

Nine RVG 951 link lines were exported to China, and one to The remaining link lines were produced due to faulty

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orders made by the DIA Commercial Docurtment.

The storage charges [45 of the price of 100,000 MME) were charged to DIA. RVG 908 and 955 (television relay equipment) were fully developed and went into : constructure in man-1957. Two link lines of coch type were slated for delivery in 1957. Due to arrears in the deliveries by the component industry, the completion of these link lines was postponed to the first and second quarter a of 1958. Another 12 link lines were slated for delivery to the

RVU 924 W-crannel set, presumably with an additional special 25X1 channel) for use by the HVA. This work was carried out by a special division under special security measures. It may be assumed that the development of a mobile UVF RVG link line to be mounted on special chassis was involved. By the end of the third quarter of 1957, the production plen was fulfilled 54,5%, leaving nearly 50% to be fulfilled during the last quarter. Materials and components being available in adequate quantities, contests were organised to speed up production and in this way all export orders could be filled and the plan was fulfilled at the end of the

All activities not directly related to the realization of the 1957 risks were sucressed during the last months of the year. Since no new designs had been developed by the works in 1957, investment funds of 1950,000 eastmarks were made available. The 1957 turnover amounted to some 13 million eastmarks. in the appearaths plant (Sersetefatria).

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- 5. The motor plant engaged in the fabrication of motors ranging from 0.25 to 10 kW for service in the machine tool industry. The 1957 plan figure was fixed at 100,000 items, 50% of which were to be exported. This figure was not reached due to repair work in the pressure casting department and deliveries of natural of poor quality by the Hennigsdorf steel works. In terms of value, however, the plan rigures were fulfilled, since the arrears were balanced by shifting the production higher output of larger and high-priced votors. In favor of an expansion of the television plant, the motor plant will be detached from HV RFT and be integrated into VEM Berlin. It was not disclosed at what date this move is to become effective.
- 6. The machine park available consisted partly of non-dismantled machines, and partly of reconditioned machines removed from other plants. Between 1946 and 1957, some 10% of the machinery was: replaced by modern equipment, particularly we the punching, individual and milling departments. The machinery and skilled labor available puts the works in a condition to fulfill its production plan by 100%.

7. List of personnels

Plant manager Technical manager

Commercial manager
Labor manager
Head of development department
Head of television department
Head of telecommunication department
Production manager
Head of material testing laboratory
Head of production main department
Head of technological department
Head of engineer design office

Lamport at presumably one Vichweger

Zimmermann Piduch Viehweger Schuetze Falk Vettrich Pens Buerger Commer Knaack

The first four of the above list are numbers of the plant casesgeneral collective. The plant manager, the technical manager and the chief accountant are state employed. There is definite differentiation between the economic functionaries and the labor force. Henders of the management collective are not selected according to professional qualification but on the grounds of political loyalty. They exercise no decisive or responsible functions. Decisions are taken by the so-called Leistungskollektiv (performance collective) which acts according to decisions taken by the majority. Qualified workers in subordinate positions ensure their being carried out. A special collective, subordinated to the general manager, takes the decisions on technical issues.

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8. Abbreviations used for designation of the individual departments:

Plant manager В Chief accountant T Technical manager K Commercial manager A Labor manager quality control department G P Planning department BfE/Pat. Office of inventions and patents TA Main mechanical department (divided into workshops) Tak Machine designing department TARA Repair department Tasch Blacksmith shop (repairs) TAbb Construction department TAe Electrical department TAti Woodworking shop TARR Saddler's shop TAek Power department/Boiler house TCH Material testing laboratory TE Main development department TKK Engineering department TF Main production department TFT Television department TFG Telecommunication department TIM Motor department TFV Prefabrication department TFD Dispatcher department TFP Froduction planning department TFL Production control department TFK Coordinating department TFCH Surface finish department TFThm Hain assembly department TFTp Testing field TFTo Assembly department TFGm Mounting department TFGp Testing field TIMU Motor winding department TFMm Motor assembly department TFMg Pressure casting department THip Testing field TFVsts Punching department TFVdr Lethe department TFVbf Drilling and milling department TFVsch . Blacksmith shop TFVch Refining department TV Technological department TVD Engineering department TVW Machine tool department TVO Operative technology department TVK Precalculation department TVP Planning department TVF Production planning department TVE Testing development department ĸн Material depot department ME Procurement department KA Sales department KMP Material planning department KML. Storage yard Λ0 Organization depostment

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9. Suppliers:

Hettstedt rolling mill Thale rolling mill Brandenburg steel works Hennigsdorf steel works Leipzig radio works Zittau radio works Koepenick cable works Niederoderwits cable works Adlershof cable works Weissensee VEB Stern-Radio Rochlitz VEB Stern-Radio Berlin-Treptow VEB electro-equipment works "J.W.Stalin" Gera VEB condenser works Freiberg VkB condenser works VEB Hescho Hermsdorf Berlin telecommunication works Teltow VEB Ossietski works Grossrasschen VEB rectifier works Plauen VEB cable works Bad Liebenstein VEB Lux Tambach VLB pressure casting works Polenz VEB cardboard panels works,

The supplier firms encountered great difficulties in filling their orders due to shorts e of materials and a night reject rate. In particular, the suppliers of components were unable to keep abreast of the needs of the apparatus plants.

10. The Refered works had a labor force of 4.800, including 30% females: 250 white collar employees, 100 engineers, and 120 apprendices The labor force consisted of 50% skilled and 50% semi-skilled or unskilled workers. About 50% belonged to the 30-year age group, 30% to the 31 to 45-year age group, and some 20% to the group over 45 years of age. A 45-hour labor work was to effect. The punching department and the boiler house worked in three daily shifts. The testing field, the prefabrication department of the television plant, the drilling department, the milling department, and the lithe department worked in two daily shifts. When two or three snifts were being worked, breaks were made in accordance with the 45-hour week. At the television and motor peant work was being done according to the norms established for contests. Fasta rages were individually settled and supplemented by it was Employees' salaries were sugmented according to the work performed . Individual contracts were signed with the technical intelligentate. Mandatory bonuses after plan fulfilment were only for the "teranical intelligentain". Bomises to manual labor were paid only or ince basis of recommendation. No honuses were given to labor working on sorm contract since their wages were already higher than the regular Wages.

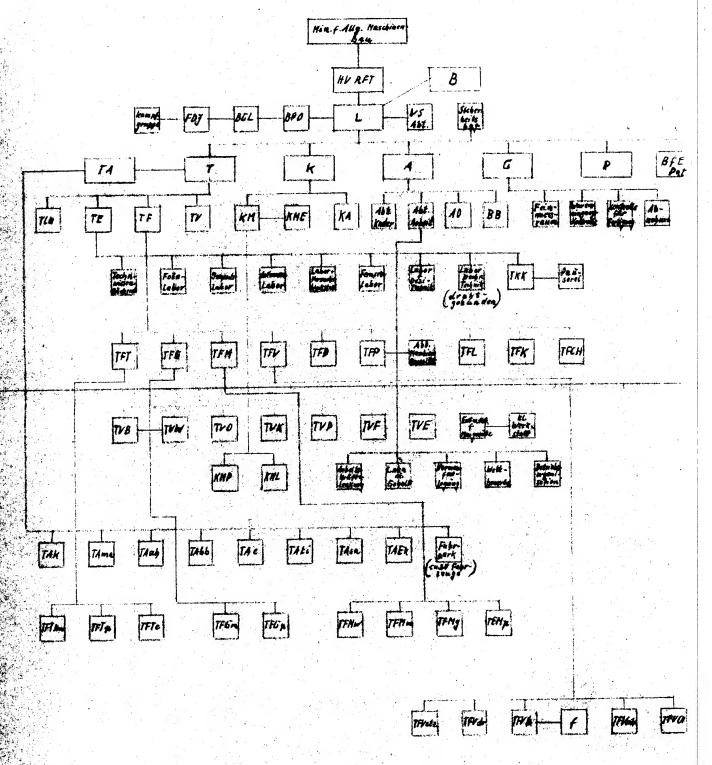
Comment. For structural setup of the Rafena works, see chart.

[&]quot; Note: Leistungslohnzuschlag

Anlage zu:

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Struktur d. VEB Rafena Werke



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